



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED Jah	APPROVED J	DRAWING NO. DSI 9336	REV. A SHEET 1 OF 1
DATE 06.05.19		TITLE BOLT LENGTH CHANGE	SCALE NTS
A	06.05.19	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV.B AND INSTRUCTIONS FOR
CONTINUED AIRWORTHINESS ICA-D412-742 REV.1

REF. FAA STC: SR01583SE

REF. CANADIAN STC: SH05-37 ISSUE 1

- 1) The AN4C6A bolts installed in holes H7 and H8 in diagram shown below may be replaced with the AN4C7A bolts to ensure a minimum of 1.5 threads in safety.

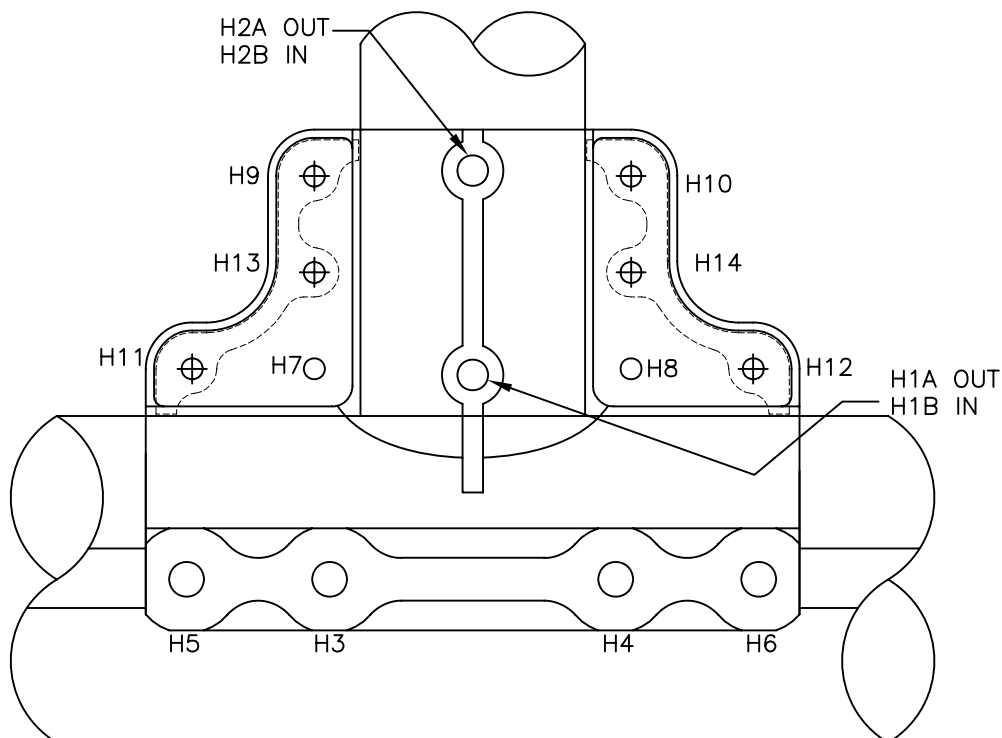
(Add to 5.1 D412-742-011 (PMA/OEM) FLOAT SKIDTUBE INSTALLATION PARTS LIST)

Item	QTY-011	QTY-041	QTY-015	P/N	Description
55	4			AN4C7A	BOLT

(Add to 5.2 D412-742-013 (APICAL TRI-BAG) FLOAT SKIDTUBE INSTALLATION PARTS LIST)

Item	QTY-013	QTY-043	P/N	Description
55	4		AN4C7A	BOLT

- 2) Once bolts have been torqued per IIN-D412-742 Rev. B Section 3.9 and ICA-D412-742 Rev.1 Section 32.2, re-check all bolts in the correct sequence to confirm that the correct torque has been applied. Note that after torquing the bolts, it is acceptable to have a gap between the saddle and the spacers. Under no circumstances should the bolts be overtorqued to close this gap



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